



## Adhesion problem-Plastic parts

### Description

Loss of adhesion between the paint system and plastic.

### Cause

- Plastic not properly cleaned and prepared, mold release agents not removed.
- Wrong identification of plastic.
- Inadequate choice of primer for plastic;

### Prevention

- Clean and degrease the plastic properly;
- Identify the type of plastic;
- Follow recommended refinish system for that type of plastic;
- Apply recommended primer for plastic;
- Refer to Technical Data Sheet for painting plastic;

### Rectification

- Remove all layers from plastic part;
- Refinish using recommended refinish system for specific type of plastic to be painted;