



Polishing marks

Description

Fine lines in the surface, with a low gloss grayish swirling patterns from polishing paste and/or cloth.

Cause

- Topcoat not fully hardened before compounding or polishing;
- The film thickness too high;
- Unsuitable polishing paste;
- Too coarse sandpaper;
- Excessive pressure or speed of polisher;
- Wrong polishing head;
- Polishing when the surface is hot from the oven or in direct sun light;

Prevention

- Allow topcoat to dry thoroughly, re-bake if necessary;
- Use the correct grade of compound and polish;
- Use correct sandpaper;
- Use suitable mechanical polisher and polishing techniques;

Rectification

- Allow the surface to harden fully, compound and polish;
- In severe cases, sand and repaint the surface;