



Slow drying

Description

Paint takes a longer drying time than given in the Technical Data Sheet.

Cause

- Selected incorrect hardener and/or thinner;
- Incorrect mixing ratio;
- Excessive paint film thickness;
- Insufficient flash off time between coats;
- Poor conditions during spraying or drying - cold weather, high humidity or low airflow;

Prevention

- Use recommended hardener and thinner;
- Apply recommended film thickness;
- Allow sufficient flash off time;
- Avoid spraying and drying during cold and humid conditions;

Rectification

- Accelerate the drying process by heating;
- In extreme cases the paint should be removed to bare metal;