



Adhesion problem - Basecoat/Clearcoat

Description

Loss of adhesion between the clearcoat and the basecoat.

Cause

- Excessive film thickness of basecoat;
- Flash off time too short;
- Wrong mixing ratio for clear coat;

Prevention

- Allow proper flash off time between basecoat coats and before applying clear coat;
- Apply proper film thickness for basecoat and clear coat;
- Follow recommended mix ratio for clear coat;

Rectification

- Sand, apply filler if necessary and refinish.