



Bleeding (Staining, Stains, Color change)

Description

Discoloration of the top coat, either in the form of a stain or a complete color change.

Cause

- The process of diffusion of soluble colored substances from, into or through an undercoat, thus producing staining or discoloration of the top coat. This defect usually occurs when spraying red paints.

Prevention

- Pre-test the original top coat by spraying a small area to ensure that it does not cause color change;
- Avoid using lighter colors over red shades without applying a filler or sealer first;

Rectification

- Sand to the original finish, apply a recommended filler or sealer and repaint.