



Dry spray

Description

Surface defect as granular texture of the paint film usually without gloss. Paint deposited on the surface in a powdery form.

Cause

- Improper choice of thinner and/or hardener;
- Incorrect viscosity;
- Wrong application techniques. Spraying too fast or spray gun too far from the surface during application;
- Too high pressure;
- Improper air flow velocity in the spray booth or in spraying area;

Prevention

- Use correct hardener and thinner;
- Use correct mixing ratio;
- Use correct spraying techniques;
- Ensure proper spraying conditions;

Rectification

- Sand, compound and polish;
- If the defect is severe, remove finish by sanding and repaint again;