



KAPCI
COATINGS

For professional use only

Issue date:
August 2009

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Kapci 1K Filler

Product description

Kapci 1K Filler is based on nitrocellulose (NC)-combination resins owing very fast drying. It is suitable for fine filling of small damages on car surface before topcoating with 1K paints.

Kapci 1K Filler is sold in different color shades (white, grey, black, yellow, red, blue).

Suitable substrates

Kapci 1K filler can be applied over old 1K paints (synthetic, NC) in sound conditions, 2K PE putties, NC putties.

The surface should be thoroughly degreased with Kapci 605 Degreaser prior to painting.

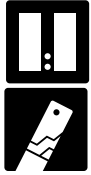









These products are for the professional painting of automotive vehicles only after reference to the manufacturer's Material Safety Data Sheets

www.kapci.com



Kapci Car
Refinishes
System

Product Process

Product	Kapci 1K Filler
Thinner	Kapci 525 Thinner
	1K Filler 1 Thinner 525 1 Use measuring stick No°2
	31-33 sec (F4 at 20°C)
	Pot life: unlimited
	Fluid tip Gravity or Suction feed: 1.6-1.8 mm Pressure: 3.0-3.5 bar/ 45-50 psi inlet
	Fluid tip Gravity or Suction feed: 1.6-1.8 mm Pressure: refer to manufacturers recommendation, normally 2 bar/30 psi inlet)
	2 full coats Recommended dry film thickness is 80-90 microns.
	5-10 minutes between coats
	Drying time Handling: 20°C 40°C 60°C 30 min 20 min 15 min
	Wet flatting: Paper P800 or finer
	Machine sanding: P320-P400
Recoat time	Can be recoated after minimum 1 hour at 20°C with any 1K top coat.

Health and Safety

1. For full Health and Safety information please refer to Material Safety Data Sheet;
2. Observe the precautionary notices displayed on the container;
3. Goggles and suitable protective equipment must be worn while using these products;
4. Good ventilation must be provided in the working environment;

This information is the result of our knowledge but given without warranty.