



KAPCI
COATINGS

For professional use only

Issue: June 2018
Superseded: May 2017

Kapci Hardeners

Product description

Kapci Hardeners are polyisocyanate based hardeners for 2K products. They are especially designed for Kapci 2K acrylic paints, Kapci MS and HS clearcoats, Kapci 2K MS and HS fillers, and Kapci 2K sealers. Having more kind of hardeners means that all painting conditions can be optimized and reliable application can be achieved.

Products

EXTRA FAST HARDENERS	
Kapci 653	Suitable for spot and partial respray at low temperature.
FAST HARDENERS	
Kapci 652	Suitable for partial and medium size respray at low temperature.
Kapci 6023	
Kapci 6033	
Kapci 6054	
Kapci 6073	Suitable for spot and partial respray at low temperature.
NORMAL HARDENERS	
Kapci 651	Suitable for partial and complete respray at normal temperature.
Kapci 6025	
Kapci 6035	
Kapci 6055	
Kapci 662	
Kapci 665	
Kapci 6075	Suitable for spot and partial respray at normal temperature

These products are for the professional painting of automotive vehicles only after reference to the manufacturer's Material Safety Data Sheets (MSDS)

Rev (04) 06/2018



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SLOW HARDENERS	
Kapci 656	Suitable for partial and complete respray at high temperature.
Kapci 6027	
Kapci 6037	
Kapci 6056	

Choice of hardeners

The recommendations below are for guidance only. Please refer to the TDS of the respective 2K products for more detailed information about the selection of the hardeners.

HARDENERS	EXTRA FAST	FAST	NORMAL	SLOW
	653	652/6023/6033/6054/*6073	651/6025/6035/ 6055/662/665/*6075	656/6027/6037/6056
Complete respray	Unsuitable	Unsuitable	Suitable (*6075 unsuitable)	Suitable
Partial respray	Suitable	Suitable	Suitable	Not particularly suitable
15°C- 20°C	Suitable	Suitable	Suitable	Unsuitable
20°C- 25°C	Not particularly suitable	Suitable	Suitable	Not particularly suitable
> 30°C	Unsuitable	Not particularly suitable (*6073 unsuitable)	Not particularly suitable (*6075 unsuitable)	Suitable
> 35°C	Unsuitable	Unsuitable	Unsuitable	Suitable

General notes

1. Seal container immediately after use.
2. Do NOT store hardeners in dump conditions.

Health and Safety

1. For full Health and Safety information please refer to Material Safety Data Sheet (MSDS).
2. Observe the precautionary notices displayed on the container.
3. Goggles and suitable protective equipment must be worn while using these products.
4. Good ventilation must be provided in the working environment.



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IMPORTANT NOTE: These products are for professional use only. The information in this Technical Data Sheet is based on our best knowledge and given for information purposes only without any obligation as we do not have control over the quality and conditions of the surface, or over many factors affecting the use and application of the product. Always read the Material Safety Data Sheet and the Technical Data Sheet for this product if available.

Rev (04) 06/2018