



**KAPCI**  
**COATINGS**

Wood Coatings

[www.kapci.com](http://www.kapci.com)

04

# Kapci 205 NC Gloss

## 1- Product properties

Kapci 205 Gloss is high gloss nitrocellulose based paint with excellent hardness, very good covering, good softness to touch and good bending.

<b>Viscosity</b>	40 - 45 sec / Ford cup 8 at 25°C
<b>Density</b>	0.97 - 1.25 g/cm <sup>3</sup>
<b>Coverage</b>	6 - 8 m <sup>2</sup> /kg

## 2- Products for application

Kapci 205 NC Gloss  
Kapci 525 NC Thinner

## 3- Suitable substrate and surface preparation

Kapci 205 is suitable for application over 1 K and 2 K Fillers or NC putty. Surface must be degreased using Kapci 605.

### Recommended sanding:

- 1K and 2K filler with paper P320 – P400, mechanical or dry manual sanding;
- NC putty with paper P320 – P400, mechanical or dry manual sanding;

## 4- Method of application

By spray or by curtain coater, thinned with Kapci 525 from 80% up to 100% to reach correct application viscosity. Kapci 205 can be applied in 2-3 coats allowing flash off time for 5-10 minutes between coats.

## 5- Drying at 25°C

<b>Dust Free</b>	20 min
<b>Complete dry</b>	24 hrs

## 6- Color

According to Kapci color chart.

## 7- Expiry

5 years from production date in original container at normal temperature.

## 8- Material safety data

When use these products it is required to comply with the national regulations for health and safety.

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