



KAPCI
COATINGS

Wood Coatings

www.kapci.com

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Kapci 460 NC Surfacer

1- Product properties

Kapci 460 is a nitrocellulose sanding surfacer with excellent filling properties. It can be used over nitrocellulose putties or old paints in good conditions.

Viscosity	50 - 55 Pas at 25°C
Solid Content	66 ± 2%
Density	1.37 ± 0.02 g/cm ³
Coverage	5 - 7 m ² /kg

2- Products for application

Kapci 460 NC Surfacer
Kapci 525 NC Thinner

3- Suitable substrate and surface preparation

Kapci 460 is suitable for application over 1 K and 2 K Fillers or NC putty. Surface must be degreased using Kapci 605.

Recommended sanding:

- 1K and 2K filler with paper P320 – P400, mechanical or dry manual sanding;
- NC putty with paper P320 – P400, mechanical or dry manual sanding;

4- Method of application

By spray or by curtain coater, thinned with Kapci 525 up to 80% to reach application viscosity. Kapci 460 can be applied in 2-3 coats allowing flash off time for 5-10 minutes between coats.

5- Drying at 25°C

Dust Free	20 min	Touch Dry	20 – 40 min
Stickable	60 min	Complete dry	24 hr

6- Color

White, Yellow, Green and Gray.

7- Expiry

3 years from production date in original container at normal temperature.

8- Material safety data

When use these products it is required to comply with the national regulations for health and safety.

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